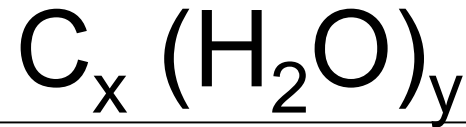
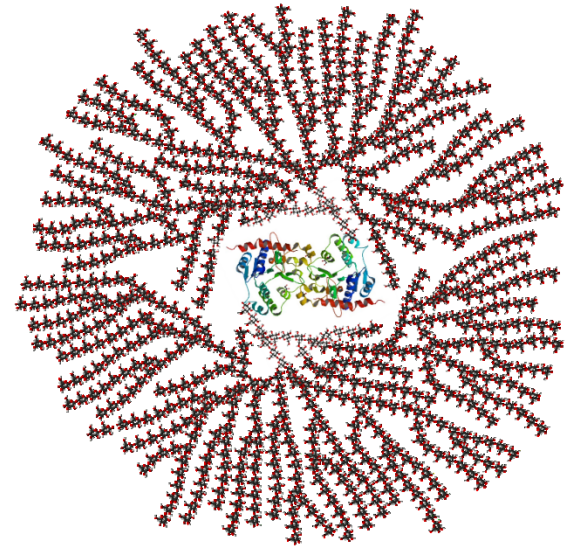


# Υδατάνθρακες



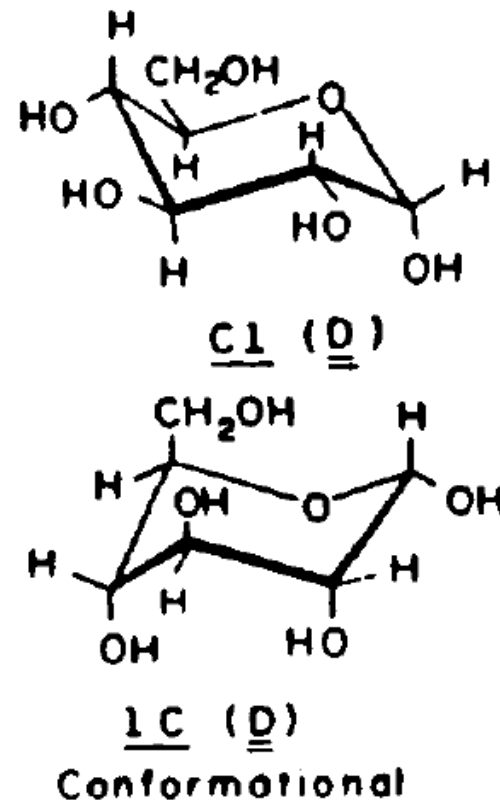
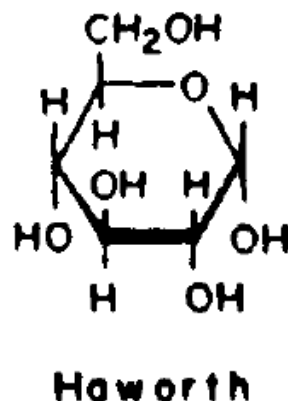
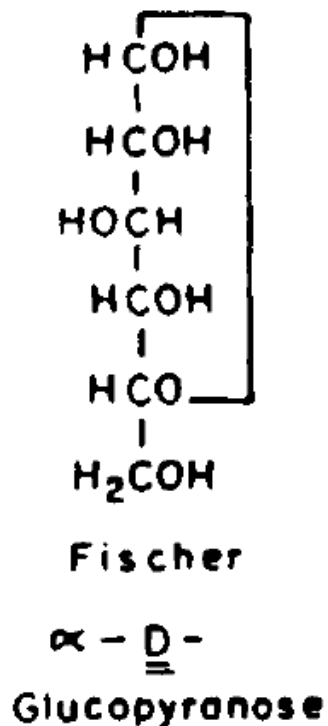
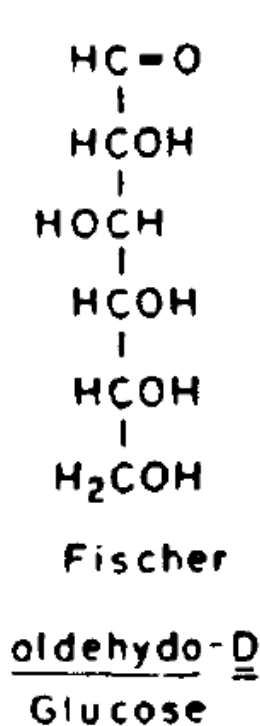
- Ζώα  
γλυκόζη, γλυκογόνο (αποθήκη ενεργειας)
- Γάλα  
λακτόζη (δισακχαρίτης)
- Φυτά  
άμυλο (αποθήκη ενέργειας)  
90% ξηρού βάρους



**Table 4–1** Carbohydrates in Some Foods and Food Products

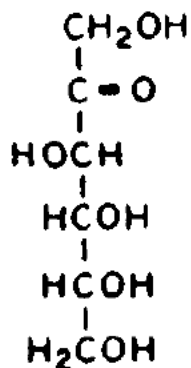
<i>Product</i>	<i>Total Sugar (%)</i>	<i>Mono- and Disaccharides (%)</i>	<i>Polysaccharides (%)</i>
<b>Fruits</b>			
Apple	14.5	glucose 1.17; fructose 6.04; sucrose 3.78; mannose trace	starch 1.5; cellulose 1.0
Grape	17.3	glucose 5.35; fructose 5.33; sucrose 1.32; mannose 2.19	cellulose 0.6
Strawberry	8.4	glucose 2.09; fructose 2.40; sucrose 1.03; mannose 0.07	cellulose 1.3
<b>Vegetables</b>			
Carrot	9.7	glucose 0.85; fructose 0.85; sucrose 4.25	starch 7.8; cellulose 1.0
Onion	8.7	glucose 2.07; fructose 1.09; sucrose 0.89	cellulose 0.71
Peanuts	18.6	sucrose 4–12	cellulose 2.4
Potato	17.1		starch 14; cellulose 0.5
Sweet corn	22.1	sucrose 12–17	cellulose 0.7; cellulose 60
Sweet potato	26.3	glucose 0.87; sucrose 2–3	starch 14.65; cellulose 0.7
Turnip	6.6	glucose 1.5; fructose 1.18; sucrose 0.42	cellulose 0.9
<b>Others</b>			
Honey	82.3	glucose 28–35; fructose 34–41; sucrose 1–5	
Maple syrup	65.5	sucrose 58.2–65.5; hexoses 0.0–7.9	
Meat		glucose 0.01	glycogen 0.10
Milk	4.9	lactose 4.9	
Sugarbeet	18–20	sucrose 18–20	
Sugar cane juice	14–28	glucose + fructose 4–8; sucrose 10–20	

# Μονοσακχαρίτες

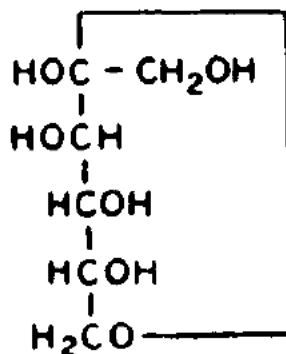


GLUCOSE (dextrose)  
Aldose (aldohexose)

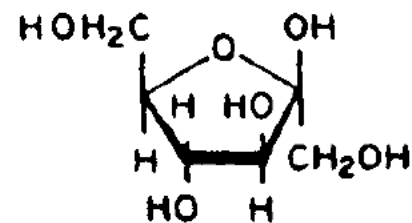
# Μονοσακχαρίτες



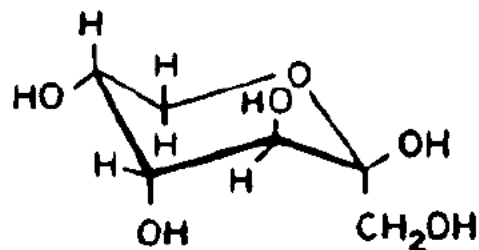
Fischer  
 keto-D- Fructose



Fischer  
 β - D -  
Fructopyranose  
 β - D - arabino -  
Hexulopyranose

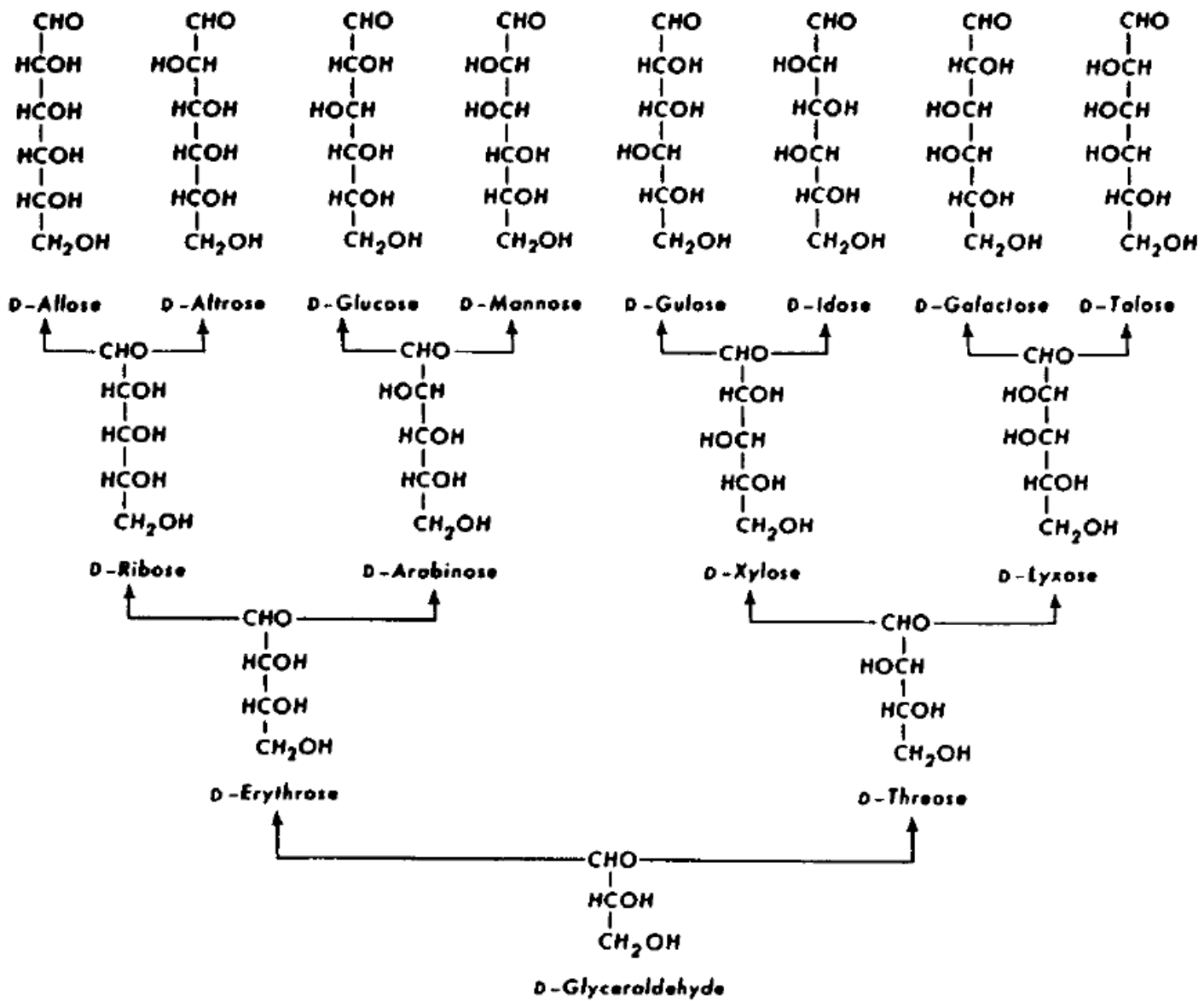


Haworth  
 β - D - Fructofuranose



Conformational  
 β - D - Fructopyranose  
 C1 - D

FRUCTOSE (levulose)  
Ketose (2-ketohexose, 2-hexulose)



# Γλυκόζη

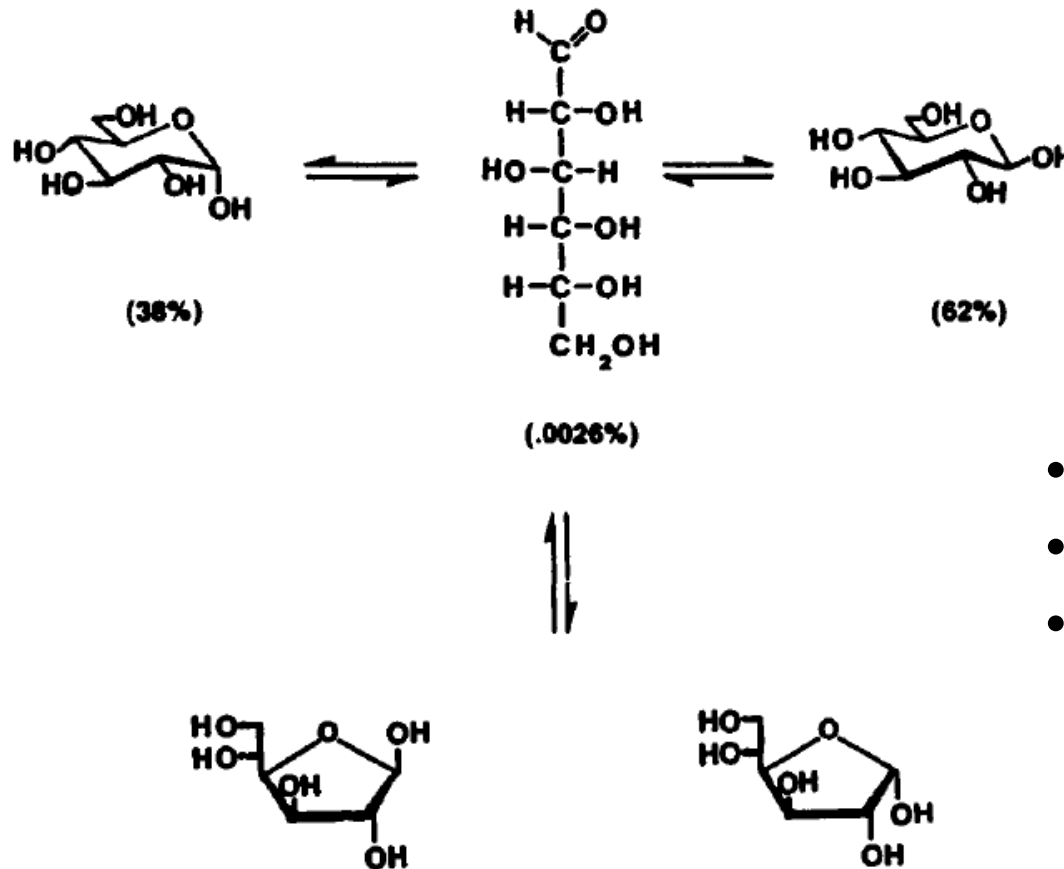
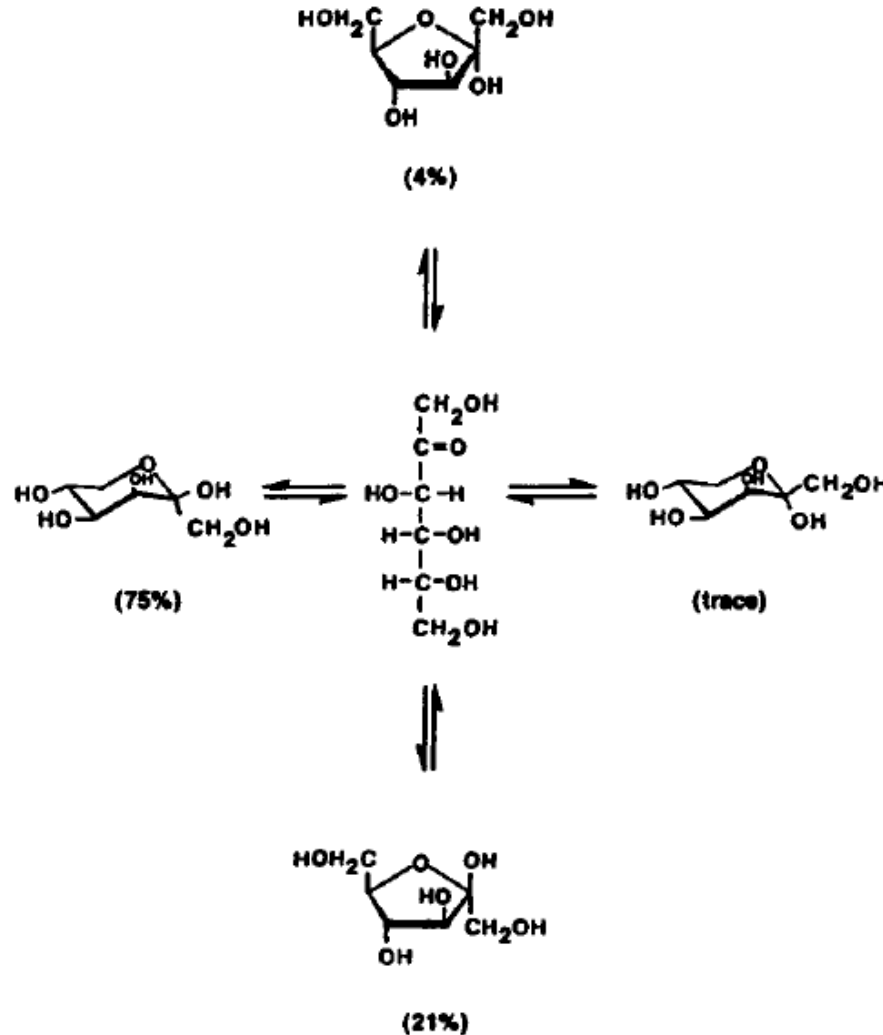


Figure 4-3 Tautomeric Forms of Glucose in Aqueous Solution at Room Temperature

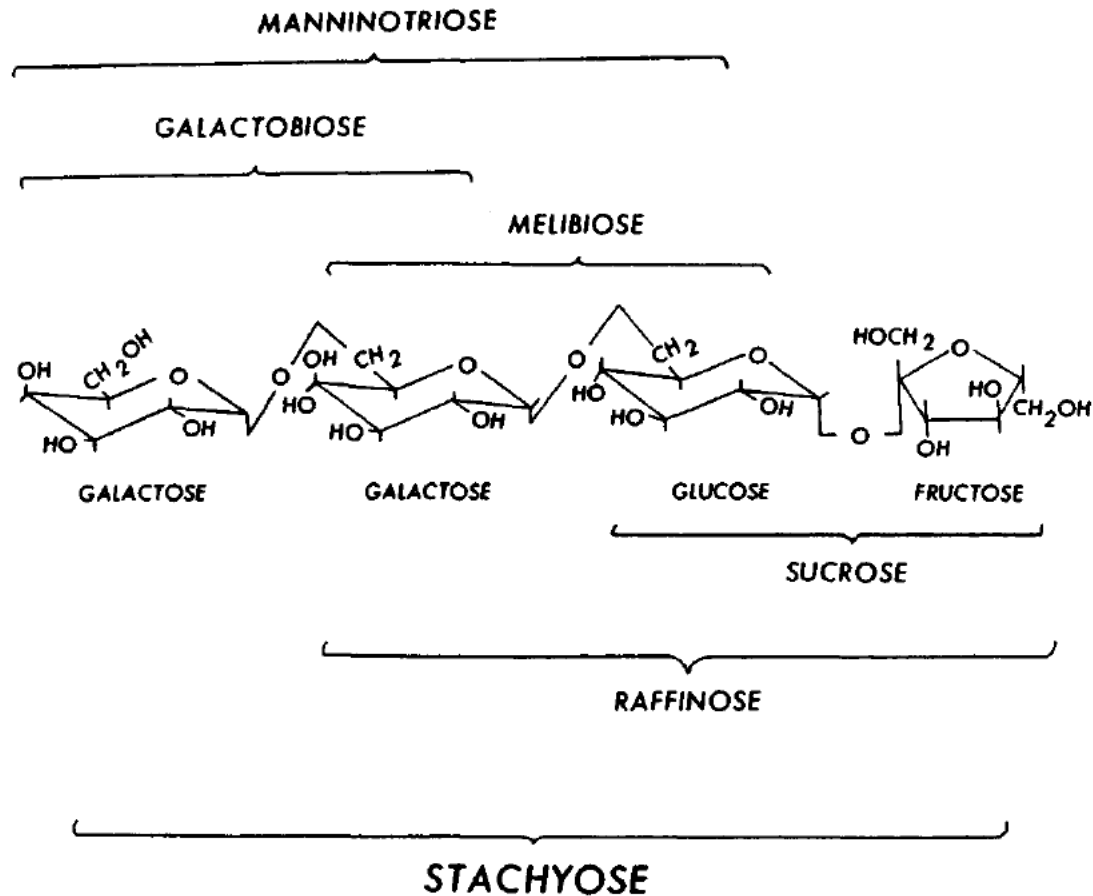
# Φρουκτόζη



- Κετόζη
- Εξόζη
- Κετοεξόζη

Figure 4-4 Tautomeric Forms of Fructose in Aqueous Solution at Room Temperature

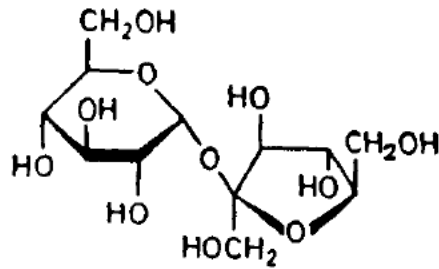
# Ολιγοσακχαρίτες



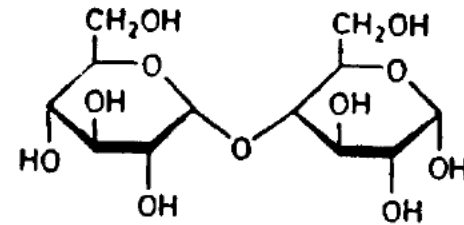
**Figure 4-9** Composition of Some Major Oligosaccharides Occurring in Foods. *Source:* From R.S. Shallenberger and G.G. Birch, *Sugar Chemistry*, 1975, AVI Publishing Co.



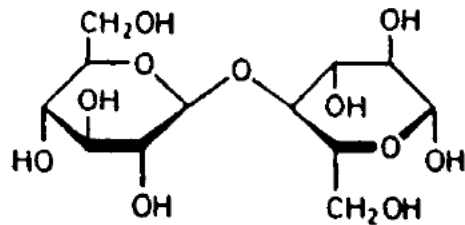
# Ολιγοσακχαρίτες



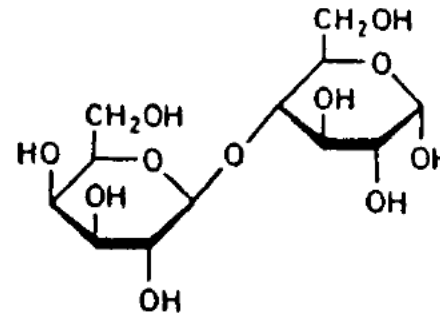
Sucrose



Maltose



Cellobiose



Lactose

**Figure 4–10** Structure of Some Important Disaccharides

# Μη ενζυμικό μαύρισμα

- Σάκχαρο +  $R-NH_2$  ή αμινοξύ πρωτεΐνης
    - Αντίδραση Maillard
    - Θέρμανση (ψήσιμο, τηγάνισμα, κλπ)
- Ανάπτυξη καφέ προϊόντων



# Μη ενζυμικό μαύρισμα

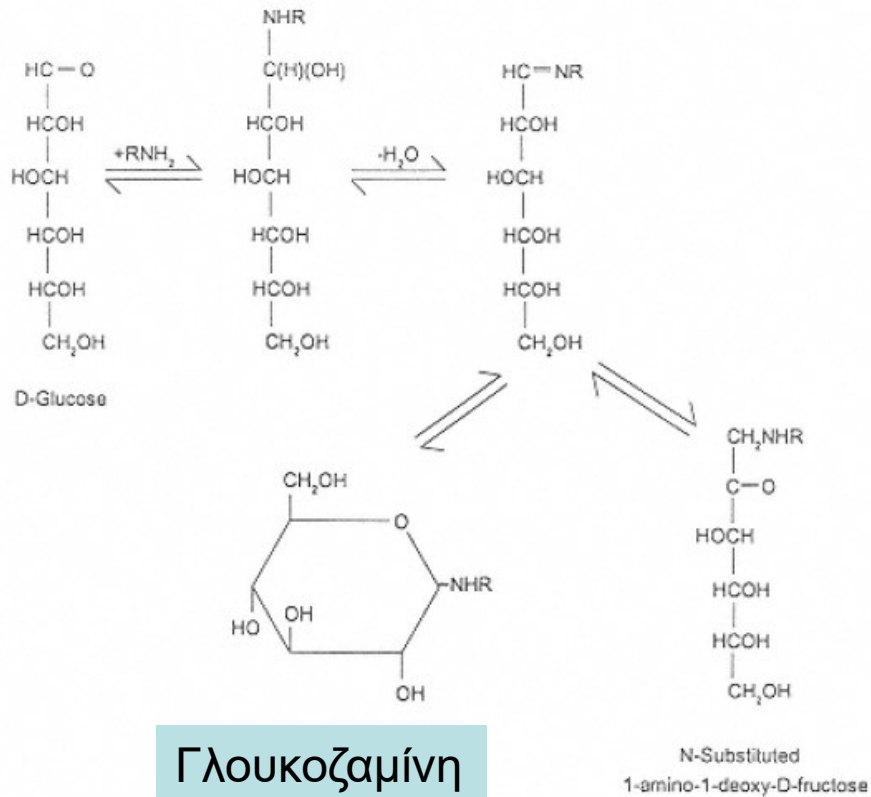


FIGURE 22  
Products of reaction of D-glucose with an amine (RNH<sub>2</sub>).

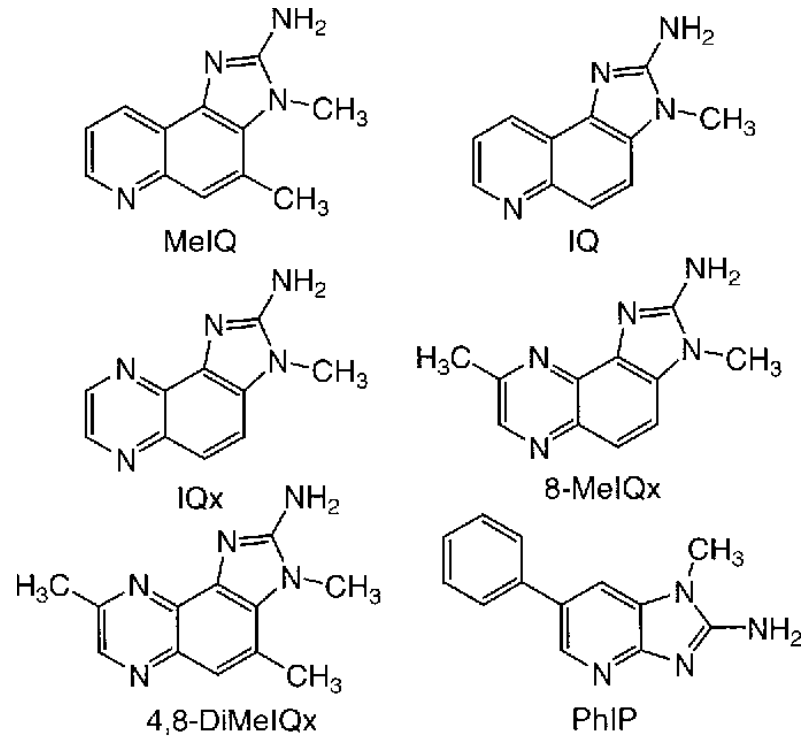


FIG. 1. Cooked food-derived mutagenic heterocyclic amines.

# Καραμελοποίηση

- Θέρμανση απουσία αζωτούχων ομάδων
- Προκύπτουν σύνθετα πολυμερή



- Caramelans ( $C_{24}H_{36}O_{18}$ )
- Caramelens ( $C_{36}H_{50}O_{25}$ )
- Caramelins ( $C_{125}H_{188}O_{80}$ )



- Cola, παγωτά, γλυκά, κέικ (E150)

# Λακτόζη

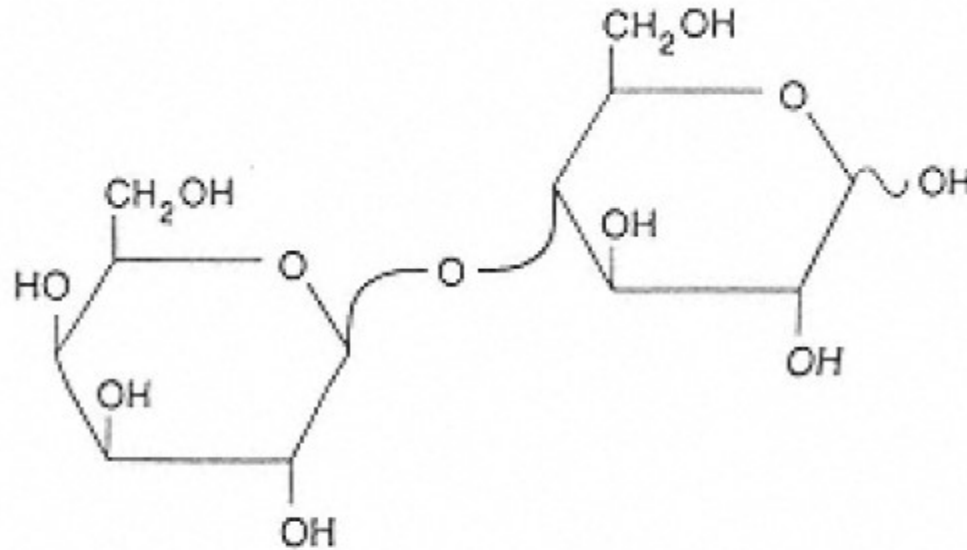
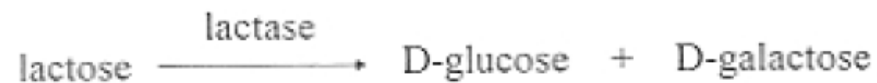


FIGURE 26

Lactose.

Κύρια πηγή ενέργειας για τα αναπτυσσόμενα θηλαστικά



# Πολυσακχαρίτες

- Πολυμερή μονοσακχαριτών
- Βαθμός πολυμερισμού (DP) = 200-15000
- Ομογλουκάνες
  - Αμυλόζη, αμυλοπηκτίνη
  - Κυτταρίνη
- Ετερογλουκάνες
  - Αλγίνες
  - Κόμμεα

# Πολυσακχαρίτες

- Χρησιμοποιούνται για την αύξηση του ιξώδους και τη δημιουργία gel.
- Πολυόλες, απορροφούν νερό.

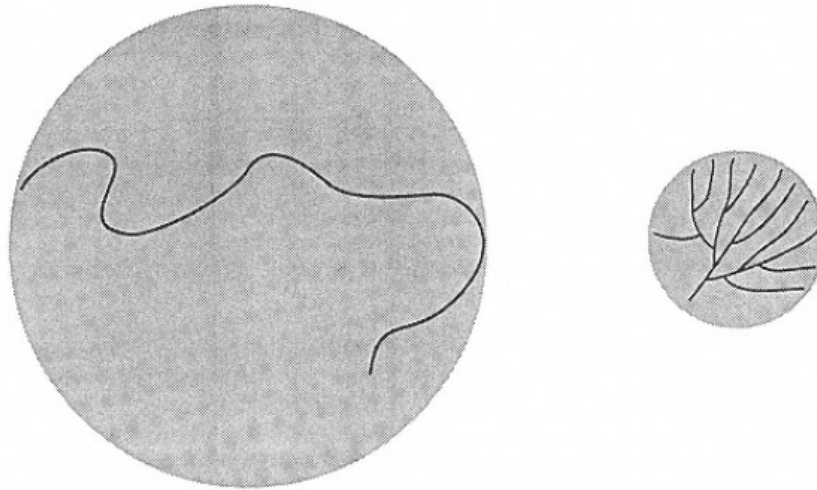
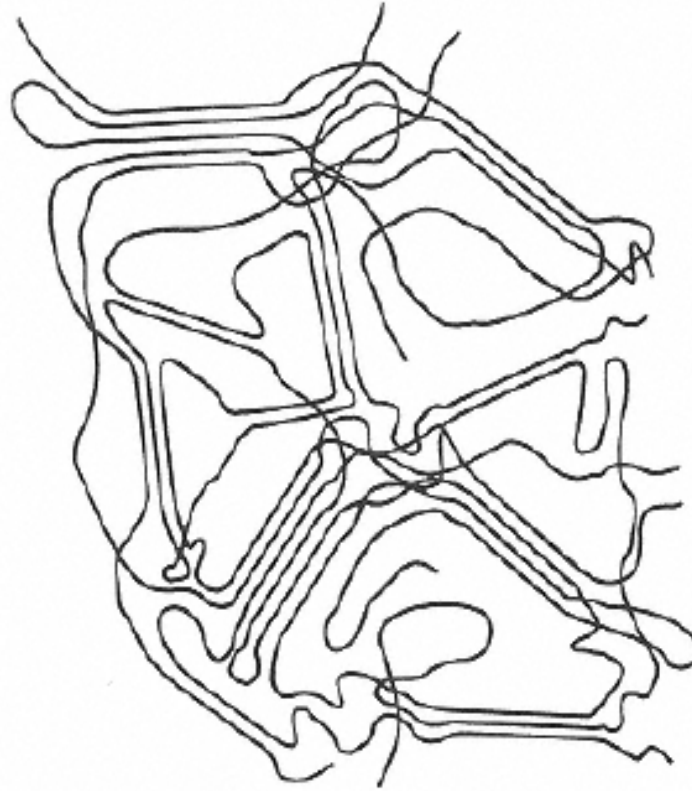


FIGURE 32

Relative volumes occupied by a linear polysaccharide and a highly branched polysaccharide of the same molecular weight.

# Polysaccharide gels



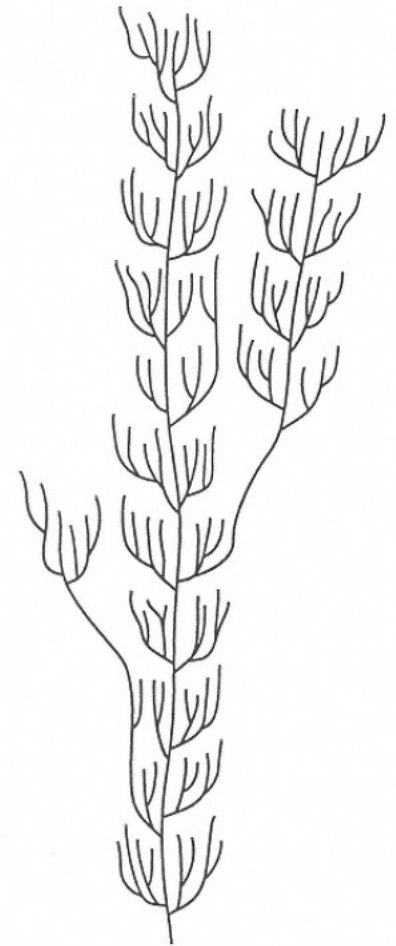
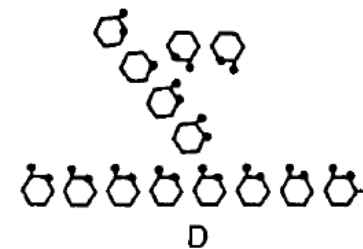
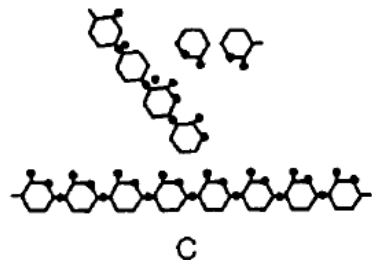
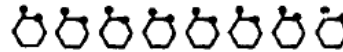
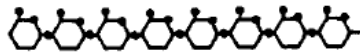
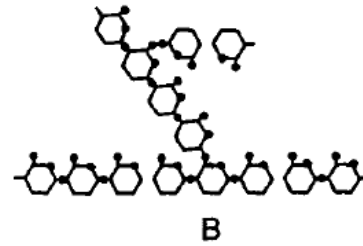
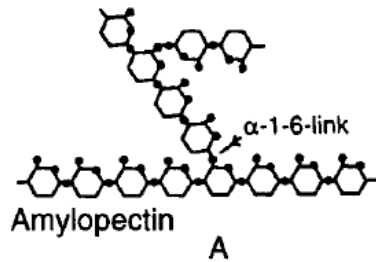
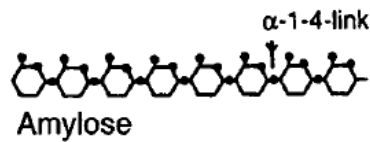
dessert gels, aspics, structured fruit pieces  
meat-analog pet foods, and icings





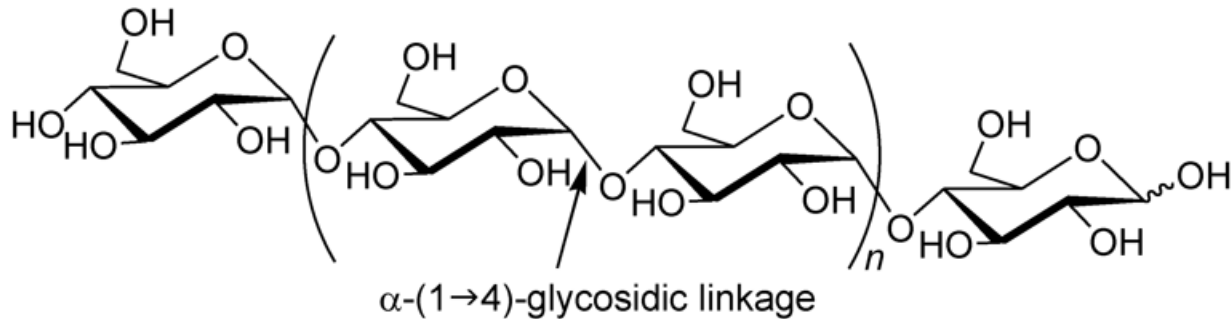
# Άμυλο

- Αμυλόζη : γραμμικό πολυμερές της α-D-γλυκόζης
- Αμυλοπηκτίνη : διακλαδισμένο

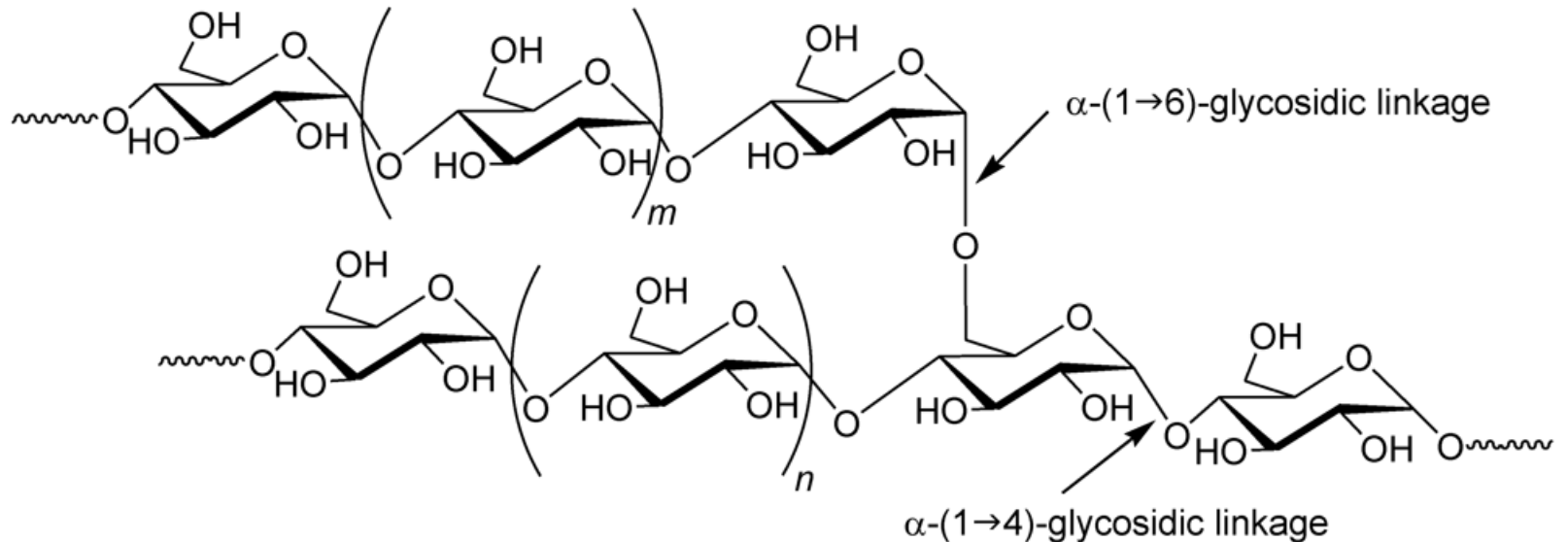


# Αμυλόζη - Αμυλοπηκτίνη

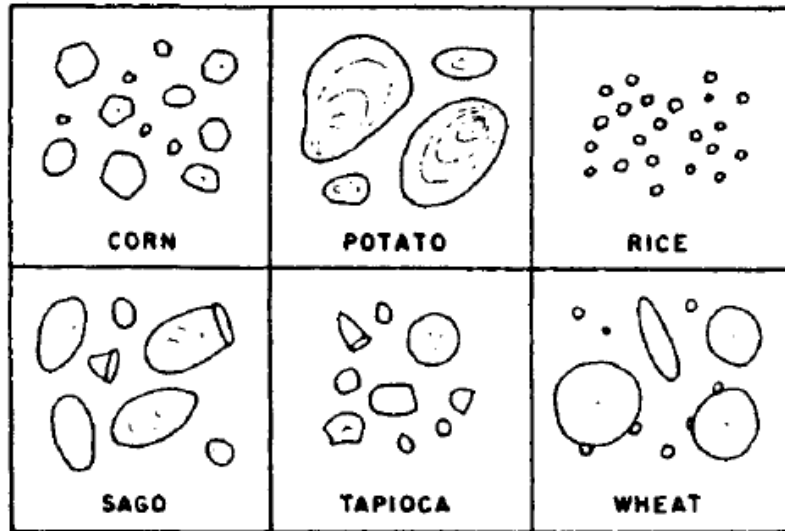
Amylose



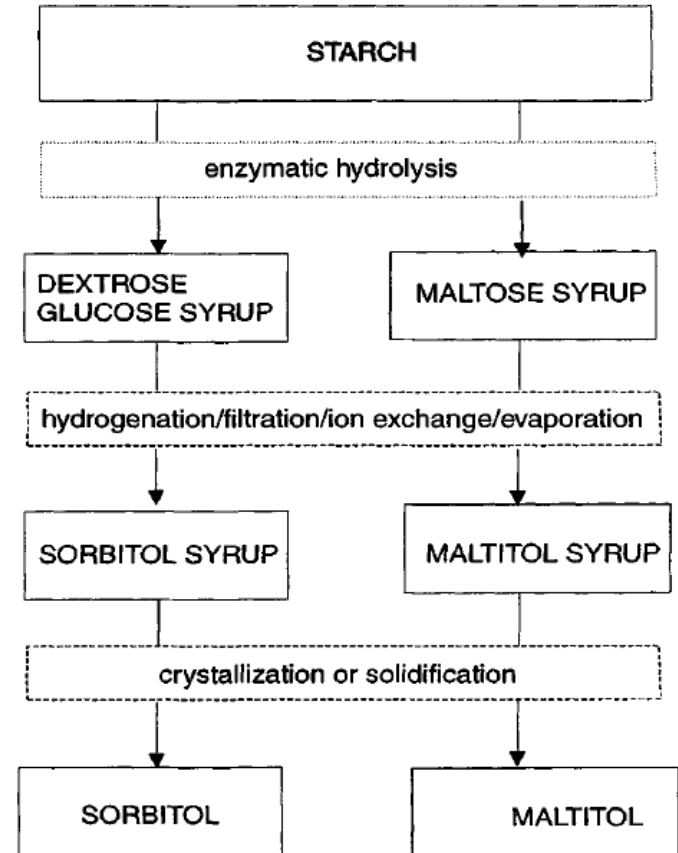
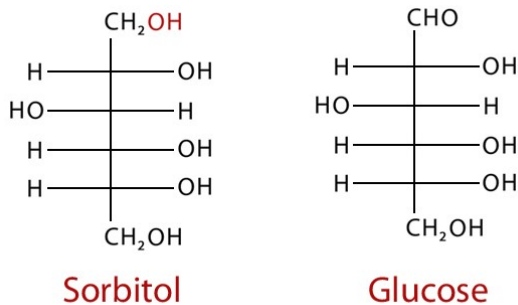
Amylopectin



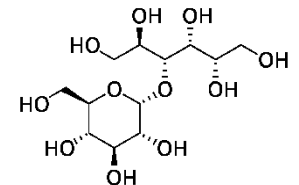
# Κόκκοι αμύλου (granules)



**Figure 4-22** Appearance of Starch Granules as Seen in the Microscope



**Figure 4-21** Production Process for the Conversion of Starch to Sorbitol and Maltitol. *Source:*



# Τροποποιημένο άμυλο

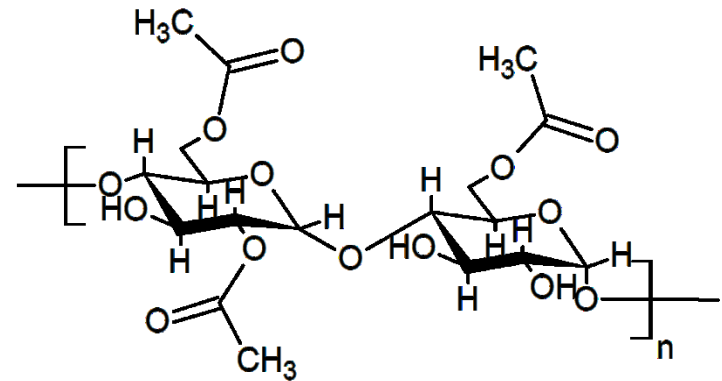
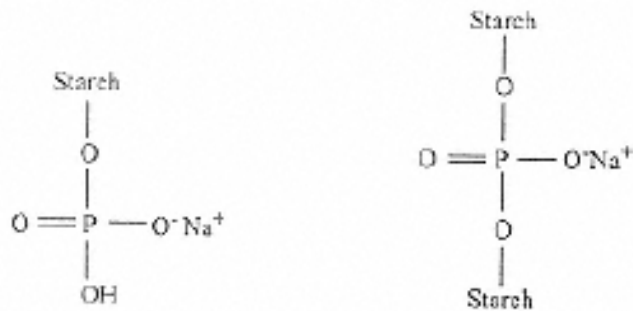
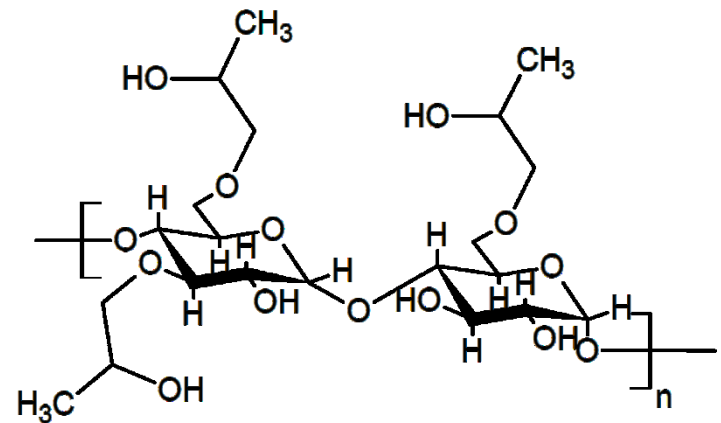


FIGURE 38

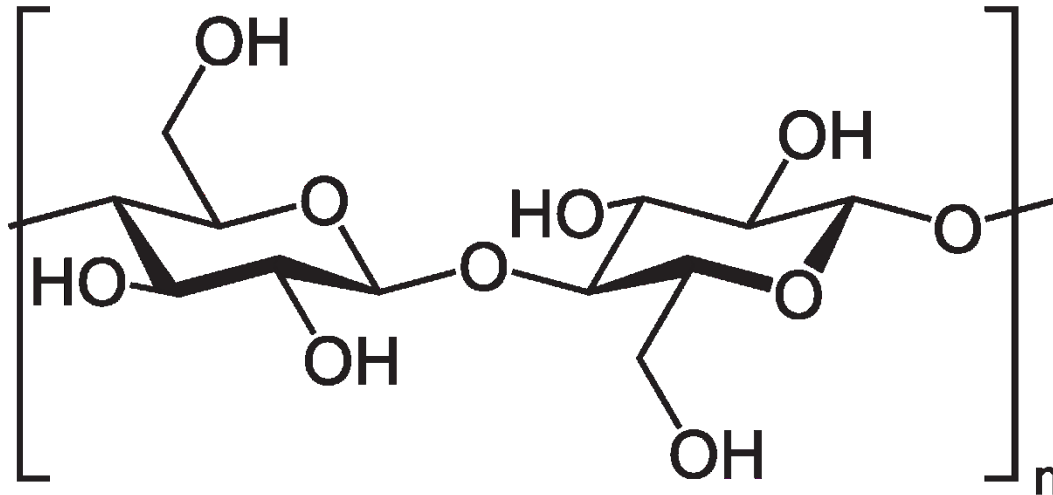
Structures of starch monoester phosphate (left) and diester phosphate (right). The diester joins two molecules together, resulting in crosslinked starch granules.



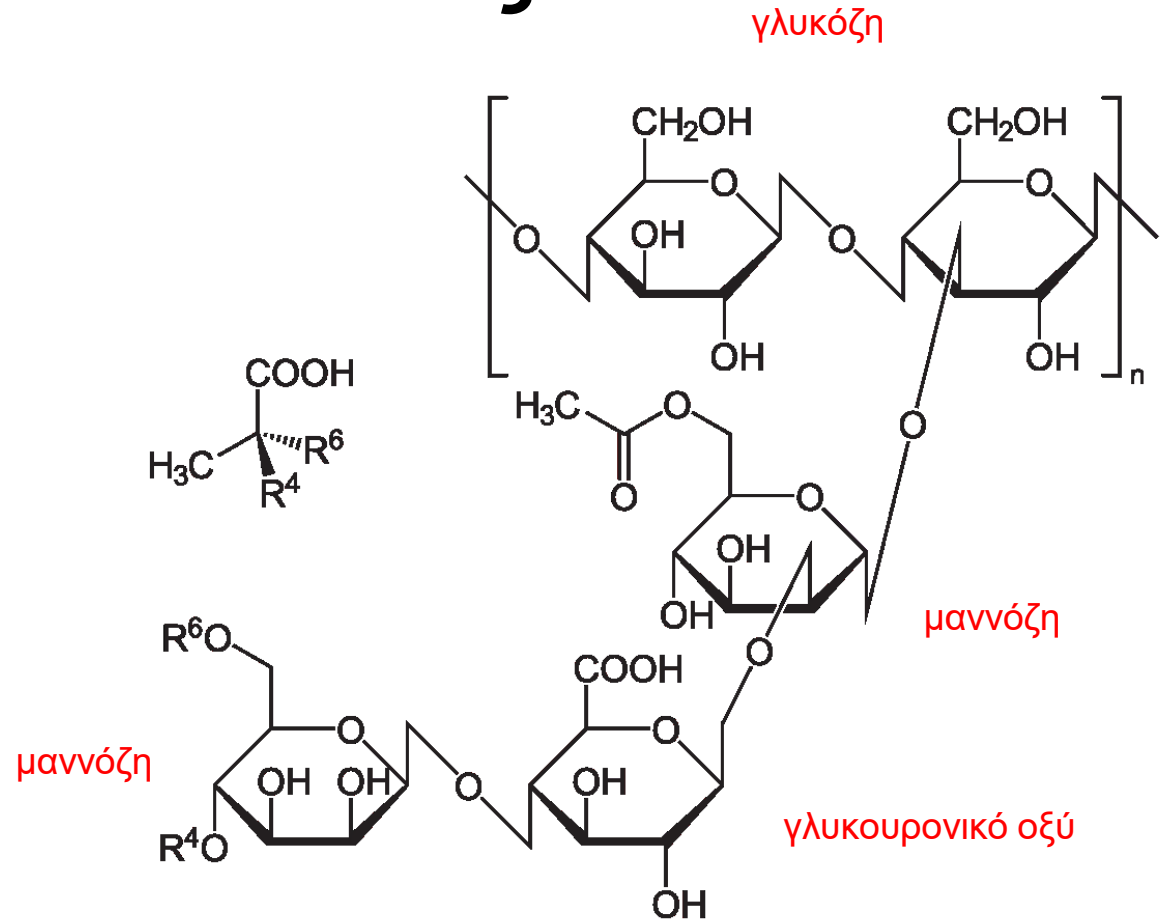
# Κυτταρίνη

Γραμμικό πολυμερές της β-D-γλυκόζης

Κύριο συστατικό του κυτταρικού τοιχώματος των φυτών



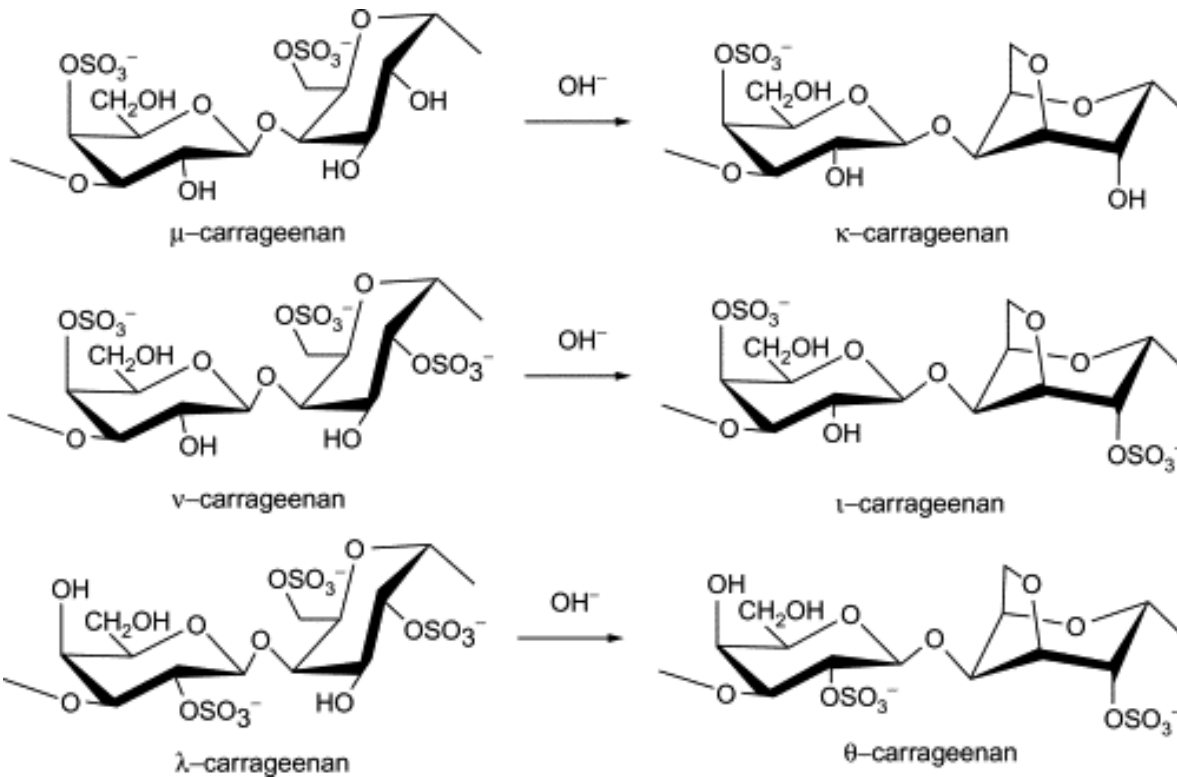
# Ξανθάνες



Σταθεροποιητές ιξώδους σε σοκολάτες,  
(το ιξώδες τους δεν αλλάζει με τη θερμοκρασία)

# Καραγεννάνες

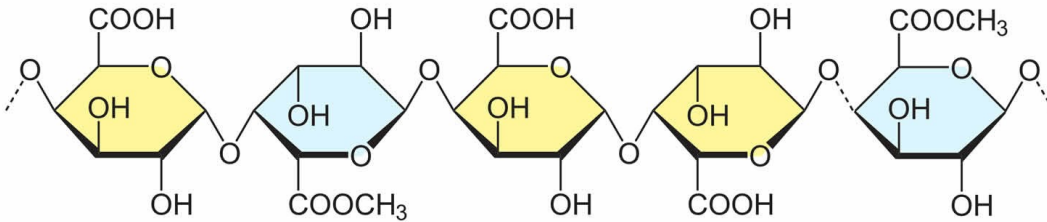
red seaweeds



Δημιουργούν gel με το γάλα και το νερό  
(σοκολατούχο γάλα και παγωτά)

# Πηκτίνες

## Pectin

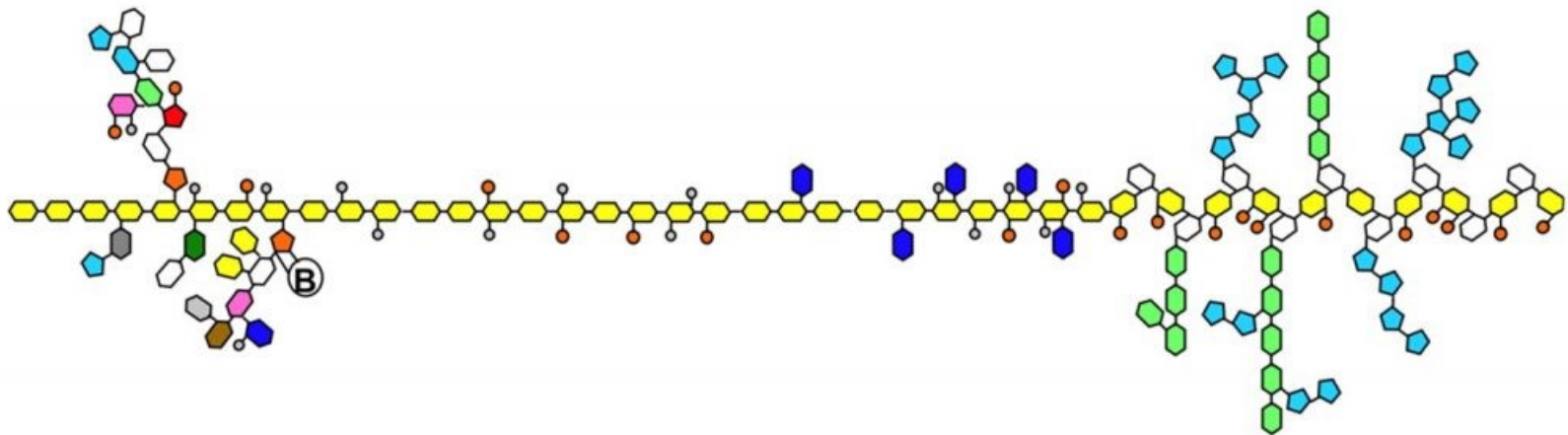


Rhamnogalacturonan II

Homogalacturonan

Xylogalacturonan

Rhamnogalacturonan I



Yellow hexagon = D-Galacturonic acid

White hexagon = L-Rhamnose

Brown hexagon = D-Glucuronic acid

Green hexagon = Kdo

Cyan pentagon = L-Arabinose

Green hexagon = D-Galactose

Red pentagon = L-Aceric acid

Grey pentagon = D-Dha

Orange pentagon = D-Apiose

Pink pentagon = L-Fucose

Blue pentagon = D-Xylose

Grey hexagon = L-Galactose

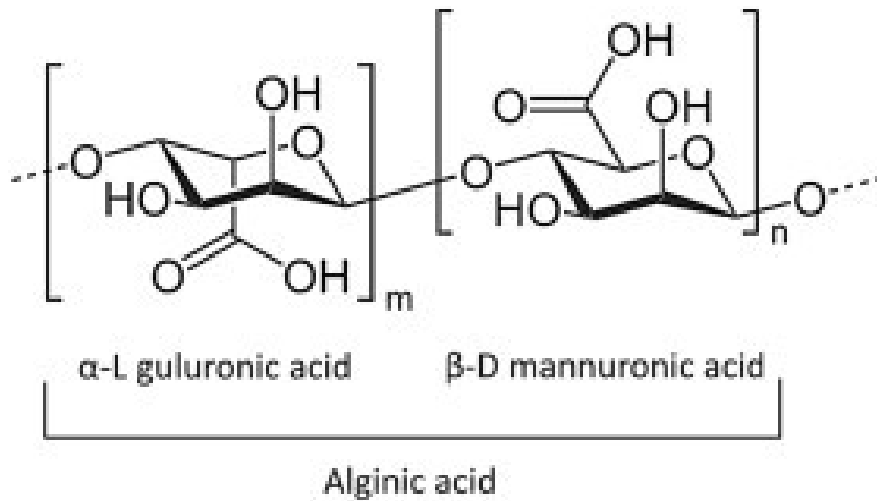
Orange circle = O-Acetyl

Green circle = O-Methyl

B in a circle = Borate



# Αλγινικά



The image shows the packaging for Go Organic Sodium Alginate. The top part of the package is green with the "Go Organic" logo. Below that is a yellow section with the "SNG" logo and the text "SODIUM ALGINATE" in large red letters, followed by "INS 401". A logo for "LST" is also present. Below this, it says "FOOD GRADE" and "Approved By PFA, FPO & JECFA". The bottom section of the package features four small images: a plate of food, a glass of orange juice, a bowl of fruit, and a cake, with labels "Salads, Snacks", "Fruit Drinks", "Ice Creams", and "Bakery Products" respectively. At the very bottom, contact information is provided: "C - 25B, SECTOR - 63, NOIDA - 201307 (UP)", "Tel: +91-120-2406200, 2406207", "Cell: +91-9810066100, 9818362627", "Fax: +91-120-4355198", "Email: go\_organic@rediffmail.com", and "Website: www.goorganic.in".

Go Organic

SNG

**SODIUM ALGINATE**

INS 401

LST

**FOOD GRADE**

Approved By PFA, FPO & JECFA

Salads, Snacks      Fruit Drinks      Ice Creams      Bakery Products

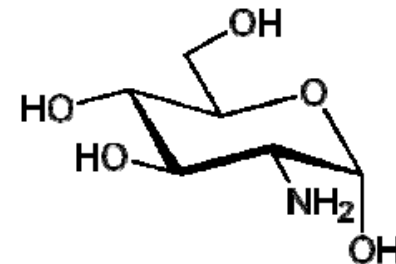
C - 25B, SECTOR - 63, NOIDA - 201307 (UP)  
Tel: +91-120-2406200, 2406207 Cell: +91-9810066100, 9818362627  
Fax: +91-120-4355198 Email: go\_organic@rediffmail.com  
Website: www.goorganic.in

# Analytical methods for carbohydrates

<i>Carbohydrate</i>	<i>Source</i>	<i>Constituent(s)</i>
<b>Monosaccharides<sup>a</sup></b>		
D-Glucose (Dextrose)	Naturally occurring in honey, fruits, and fruit juices. Added as a component of corn (glucose) syrups and high-fructose syrups. Produced during processing by hydrolysis (inversion) of sucrose.	
D-Fructose	Naturally occurring in honey, fruits, and fruit juices. Added as a component of high-fructose syrups. Produced during processing by hydrolysis (inversion) of sucrose.	
<b>Sugar alcohol<sup>a</sup></b>		
Sorbitol (D-Glucitol)	Added to food products, primarily as a humectant	
<b>Disaccharides<sup>a</sup></b>		
Sucrose	Widely distributed in fruit and vegetable tissues and juices in varying amounts. Added to food and beverage products	D-Fructose D-Glucose
Lactose	In milk and products derived from milk	D-Galactose D-Glucose
Maltose	In malt. In varying amounts in various corn (glucose) syrups and maltodextrins	D-Glucose
<b>Higher oligosaccharides<sup>a</sup></b>		
Maltooligosaccharides	Maltodextrins. In varying amounts in various glucose (corn) syrups	D-Glucose
Raffinose	Small amounts in beans	D-Glucose D-Fructose D-Galactose
Stachyose	Small amounts in beans	D-Glucose D-Fructose D-Galactose
<b>Polysaccharides</b>		
Starch <sup>b</sup>	Widespread in cereal grains and tubers. Added to processed foods.	D-Glucose
<b>Food gums/hydrocolloids<sup>c</sup></b>		
Algins	Added as ingredients	d
Carboxymethylcelluloses		
Carrageenans		
Curdlan		
Gellan		
Guar gum		
Gum arabic		
Hydroxypropylmethyl-celluloses		
Inulin		
Konjac glucomannan		
Locust bean gum		
Methylcelluloses		
Pectins		
Xanthan		
<b>Cell-wall polysaccharides<sup>c</sup></b>		
Pectin (native)	Naturally occurring	
Cellulose		
Hemicelluloses		
Beta-glucan		

# Φωτομετρικός προσδιορισμός σακχάρων

- Αντίδραση με φαινόλη-θειϊκό οξύ : συνολικά σάκχαρα
  - Σύμπλοκο, μέτρηση στα 490 nm
- Μέθοδος Somogyi-Nelson : αναγωγικά σάκχαρα
  - Οξείδωση σακχάρου με  $\text{Cu}^{2+}$ , σύμπλοκο με αρσενομολυβδενικά
  - Απορρόφηση στα 500 nm
- Μέθοδος Morgan-Elson : αμινο- και *N*-ακετυλο σάκχαρα
  - Αντιδραστήριο Erlich
  - 530 nm αμινοσάκχαρα
  - 544 ή 585 nm *N*-ακετυλοσάκχαρα



α-D-γλυκοζαμίνη

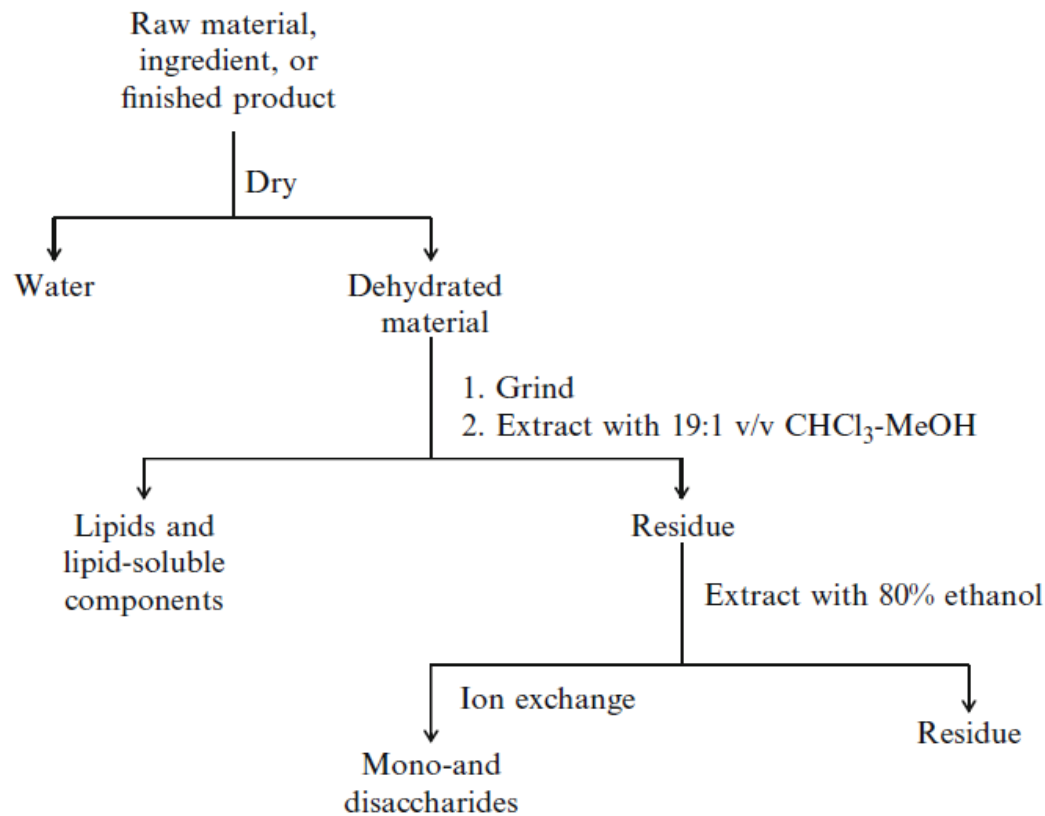
# Phenol-sulfuric acid method for total carbohydrates



Phenol-Sulfuric Acid Method for Carbohydrates

<https://www.youtube.com/watch?v=So6O62iC8YA>

# Carbohydrate analysis



**10-1**  
**figure**

Flow diagram for sample preparation and extraction of mono- and disaccharides.

# HPLC of Mono- and Disaccharides Using Refractive Index Detection

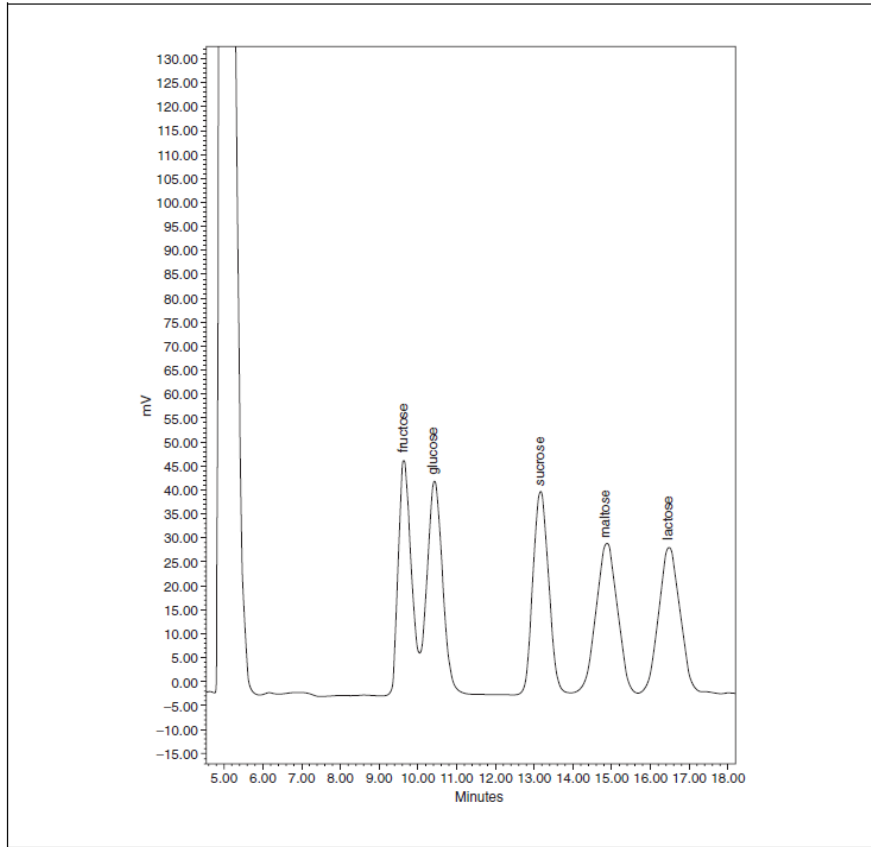


Figure E1.2.1 Chromatogram of a sugar standard analyzed as described (see Basic Protocol).

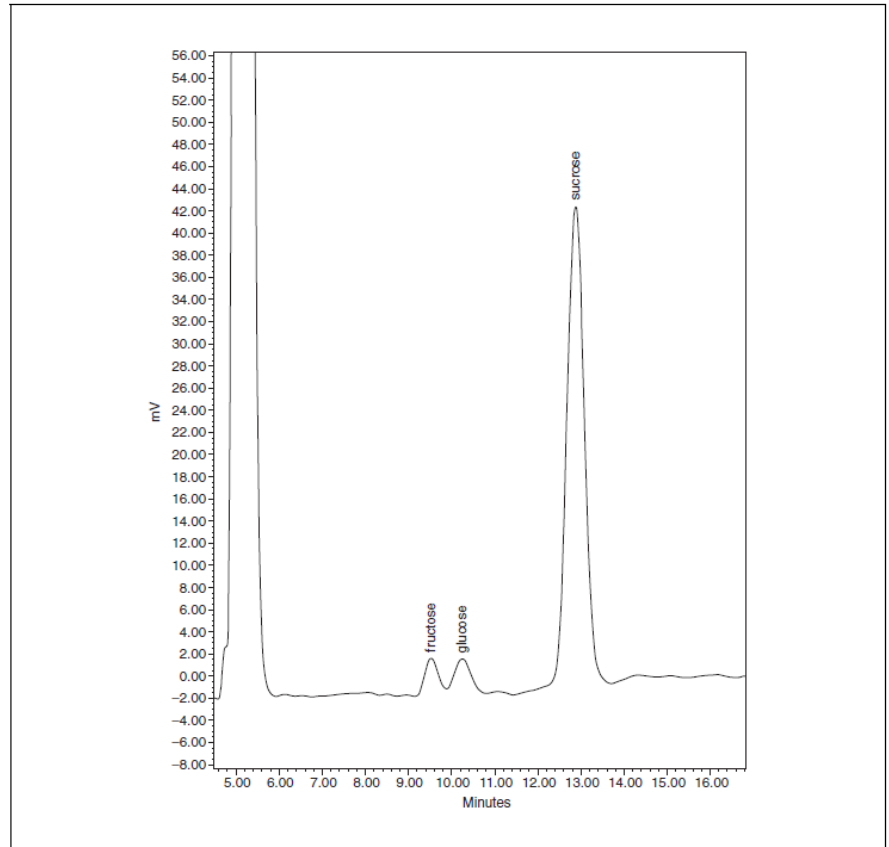


Figure E1.2.2 Chromatogram of a presweetened cereal analyzed as described (see Basic Protocol).

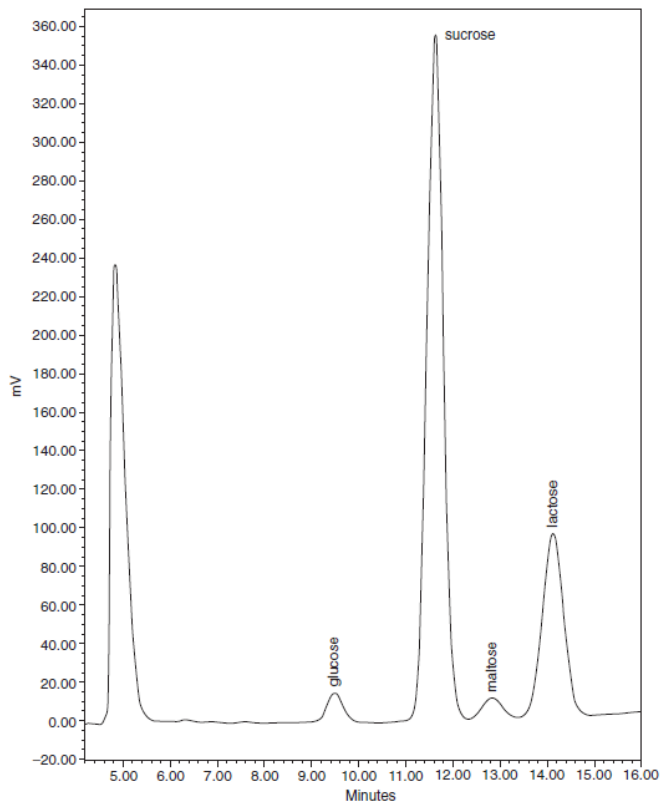


Figure E1.2.3 Chromatogram of an ice cream analyzed as described (see Basic Protocol).

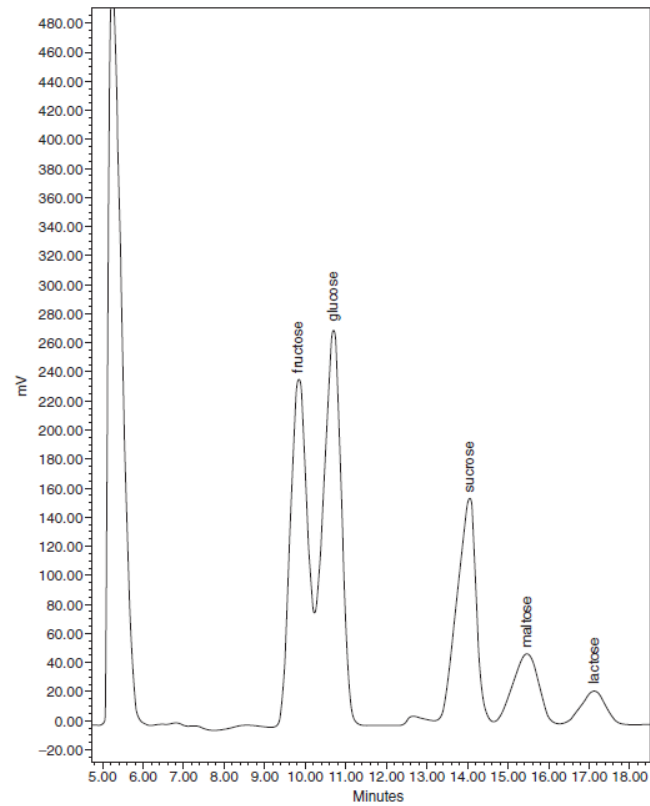


Figure E1.2.4 Chromatogram of a meal replacement bar analyzed as described (see Basic Protocol).



# HPLC of Mono- and Disaccharides Using Refractive Index Detection

## SAMPLE PREPARATION USING ANION-EXCHANGE MINI-COLUMNS

Sample matrices with high levels of citric or other organic acids (e.g., cranberry juice) can result in poor resolution. This method of sample preparation isolates sugars (i.e., neutral compounds) from acids using anion-exchange mini-columns. Development of this protocol is based on research conducted by Hong and Wrolstad (1986). Although the procedure does require additional time (i.e., twelve samples per hour), it does result in improved resolution and a more stable baseline.

*ALTERNATE  
PROTOCOL 1*

*ALTERNATE  
PROTOCOL 2*

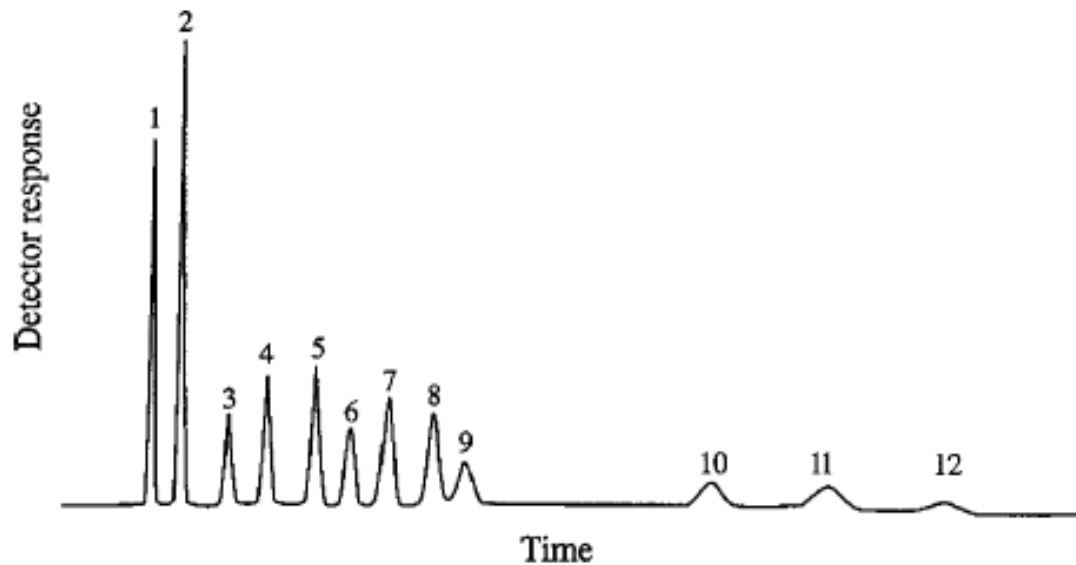
## HPLC OF MONO-AND OLIGOSACCHARIDES IN FRUIT JUICES USING A CALCIUM-LOADED CATION-EXCHANGE COLUMN

A disadvantage of the amino-bonded column (see Basic Protocol) is its limitation with samples containing small amounts of sorbitol in the presence of large quantities of glucose and the incomplete separation of both sorbitol and galactose from glucose. As an alternative, the use of an HPLC system with a calcium-loaded cation-exchange column can alleviate this constraint. Development of this protocol is based on research conducted by Durst et al. (1995). This application has been found to be useful for the determination of glucose, fructose, sorbitol, and sucrose in processed fruit products, and is commonly

HPLC of  
Mono- and  
Disaccharides  
Using Refractive  
Index Detection

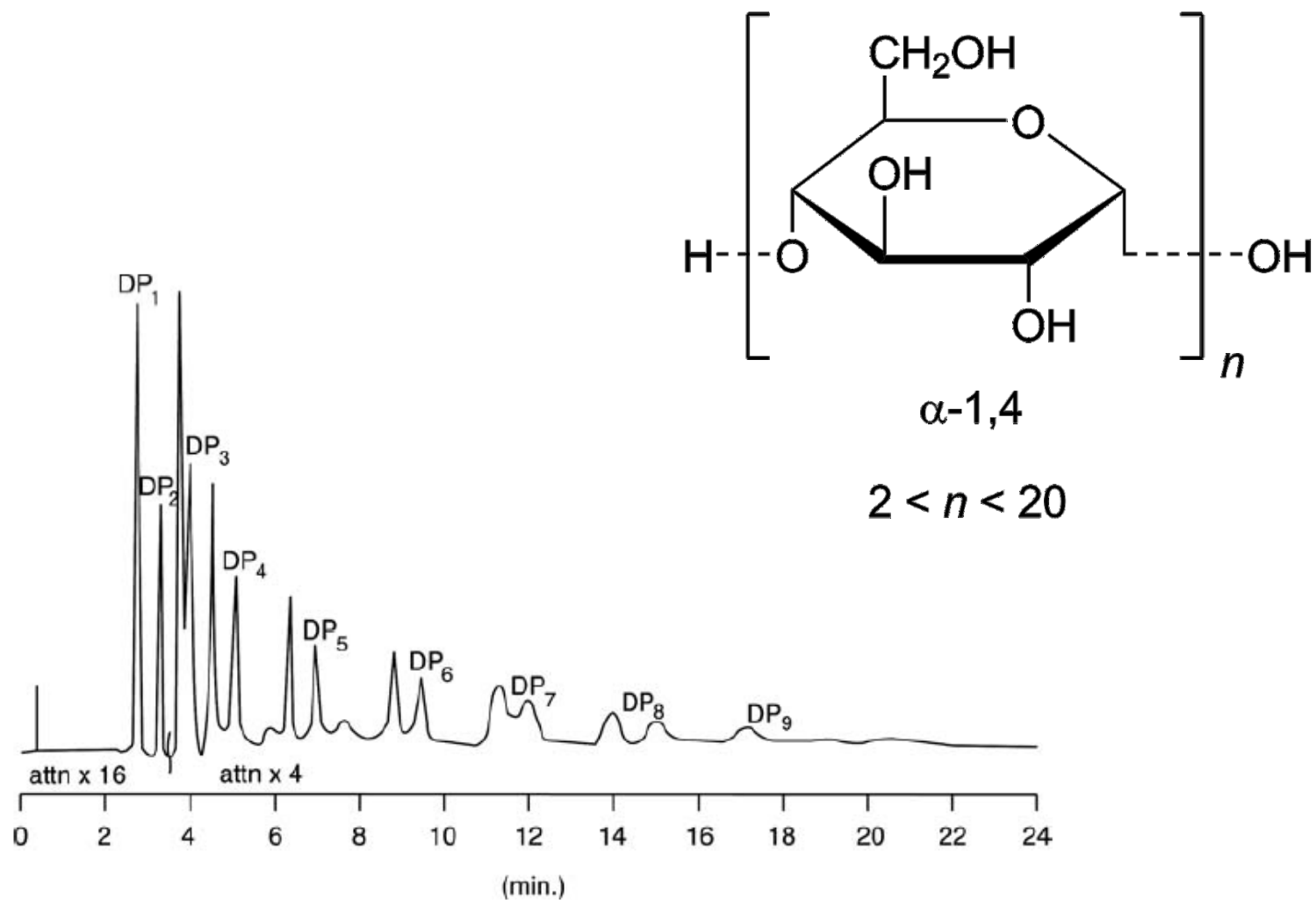
**E1.2.6**

# HPLC of Mono- and Disaccharides Using Refractive Index Detection



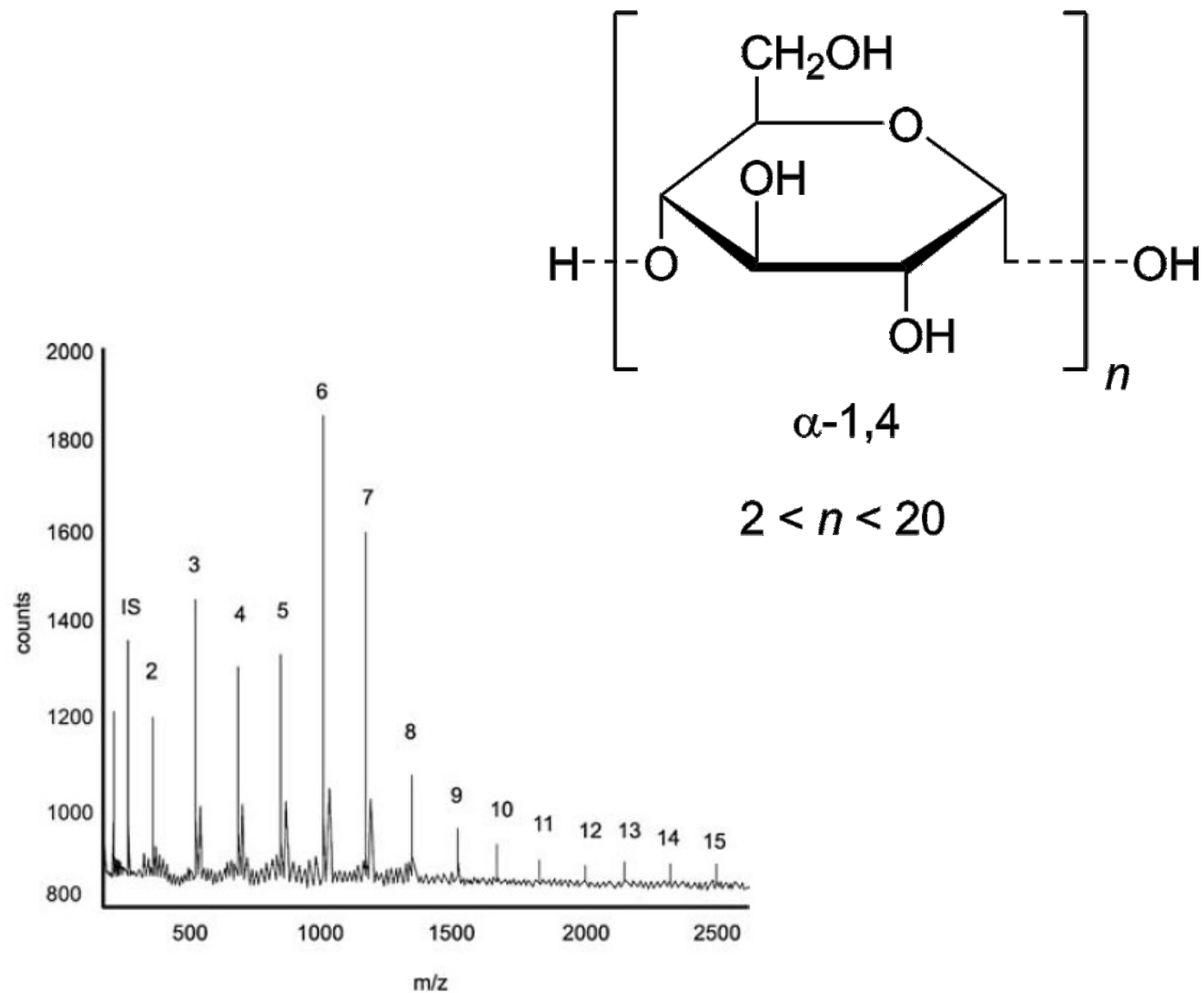
**10-4**  
figure

High-performance liquid chromatogram of some common monosaccharides, disaccharides, alditols, and the trisaccharide raffinose at equal wt/vol concentrations separated by anion-exchange chromatography and detected by pulsed amperometric detection (see Sect. 10.3.4.1.2). Peak 1, glycerol; 2, erythritol; 3, L-rhamnose; 4, D-glucitol (sorbitol); 5, mannitol; 6, L-arabinose; 7, D-glucose; 8, D-galactose; 9, lactose; 10, sucrose; 11, raffinose; 12, maltose.



**10-5**  
figure

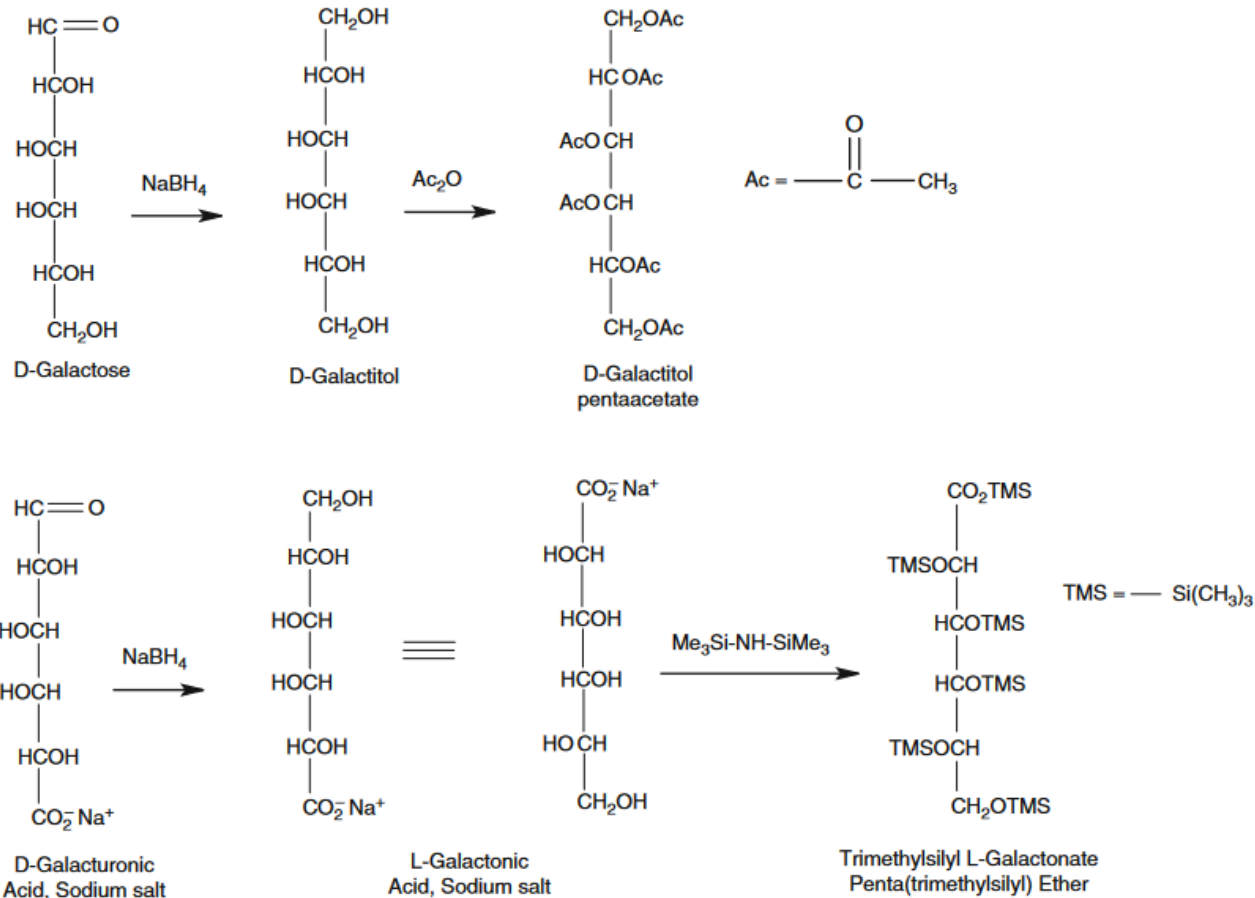
High-performance, reversed-phase liquid chromatogram of maltodextrins (DP 1-9). [From (32), used with permission.]



**10-9**  
figure

MALDI-TOF mass spectrum of maltooligosaccharides produced by hydrolysis of starch. *Numbers* indicate DP. *IS*, internal standard. [From (28), used with permission, Copyright Springer-Verlag, 1998.]

# Προσδιορισμός σακχάρων στα φυτικά κυτταρικά τοιχώματα με GC ως οξικοί εστέρες αλδιτολών ή εστέρες TMS



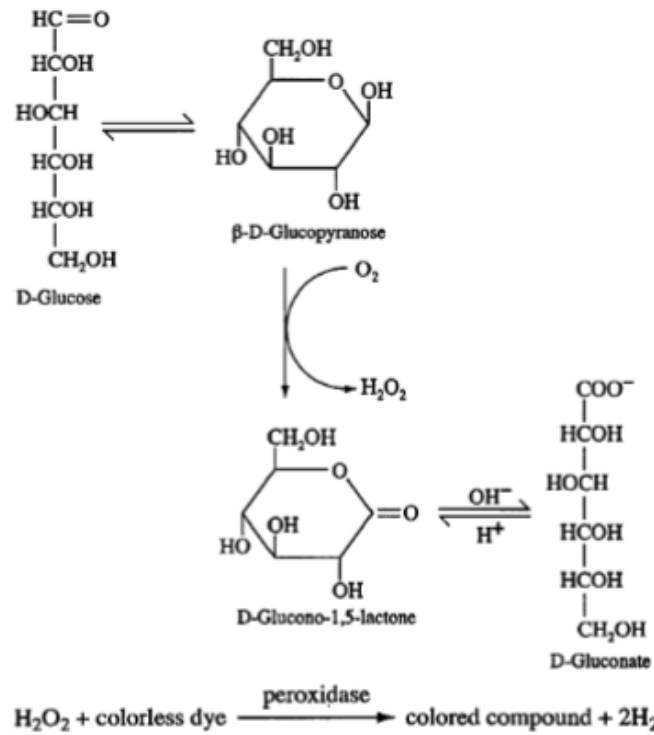
**10-6**  
figure

Modification of D-galactose and D-galacturonic acid in preparation for gas chromatography.

**10-3**  
table

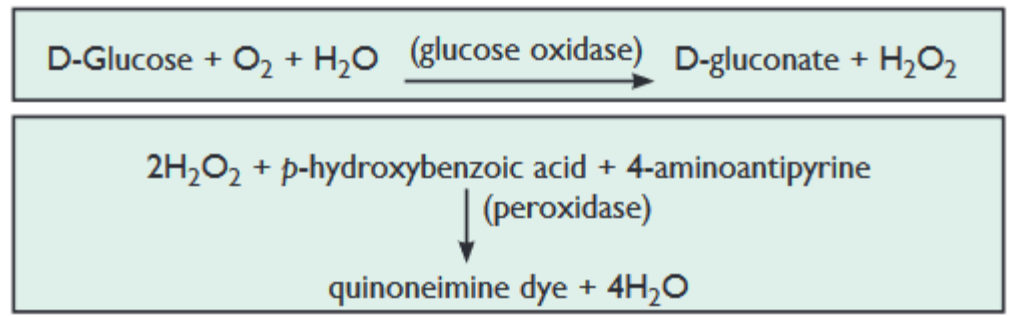
**Selected Enzymic Methods  
of Carbohydrate Analysis**

Carbohydrate	Reference	Kit Form <sup>a</sup>
<b>Monosaccharides</b>		
<i>Pentoses</i>		
L-Arabinose	(42, 43)	
D-Xylose	(42, 43)	
<i>Hexoses</i>		
D-Fructose	(42, 43)	x
D-Galactose	(42, 43)	x
D-Galacturonic acid	(42)	
D-Glucose		
Using glucose oxidase	(43), Sect. 10.3.4.3.3	x
Using glucose dehydrogenase	(42, 43)	
Using glucokinase (hexokinase)	(42, 43)	x
D-Mannose	(42, 43)	
<b>Monosaccharide derivatives</b>		
D-Gluconate/D-glucono- $\delta$ -lactone	(42, 43)	x
D-Glucitol/sorbitol	(42, 43)	x
D-Mannitol	(42, 43)	
Xylitol	(42, 43)	x
<b>Oligosaccharides</b>		
Lactose	(42, 43)	x
Maltose	(42, 43)	x
Sucrose	(42, 43)	x
Raffinose, stachyose, verbascose	(42, 43)	x
<b>Polysaccharides</b>		
Amylose, amylopectin (contents and ratio)		x
Cellulose	(42, 43)	
Galactomannans (guar and locust bean gums)	(42)	
$\beta$ -Glucan (mixed-linkage)	(42)	x
Glycogen	(42, 43)	
Hemicellulose	(42, 43)	
Inulin	(42, 43)	x
Pectin/poly(D-galacturonic acid)	(42, 43)	
Starch	Sect. 10.4.1.1 (42, 43)	x



**10-8**  
figure  
Coupled enzyme-catalyzed reactions for the determination of D-glucose.

Glucose Determination Reagent (glucose oxidase/ peroxidase; GOPOD)



<sup>a</sup>Available in kit form from companies such as R-Biopharm, Megazyme, and Sigma-Aldrich.



# D-Glucose Assay Procedure (GOPOD Format)

(660 Assays per Kit)

K-GLUC

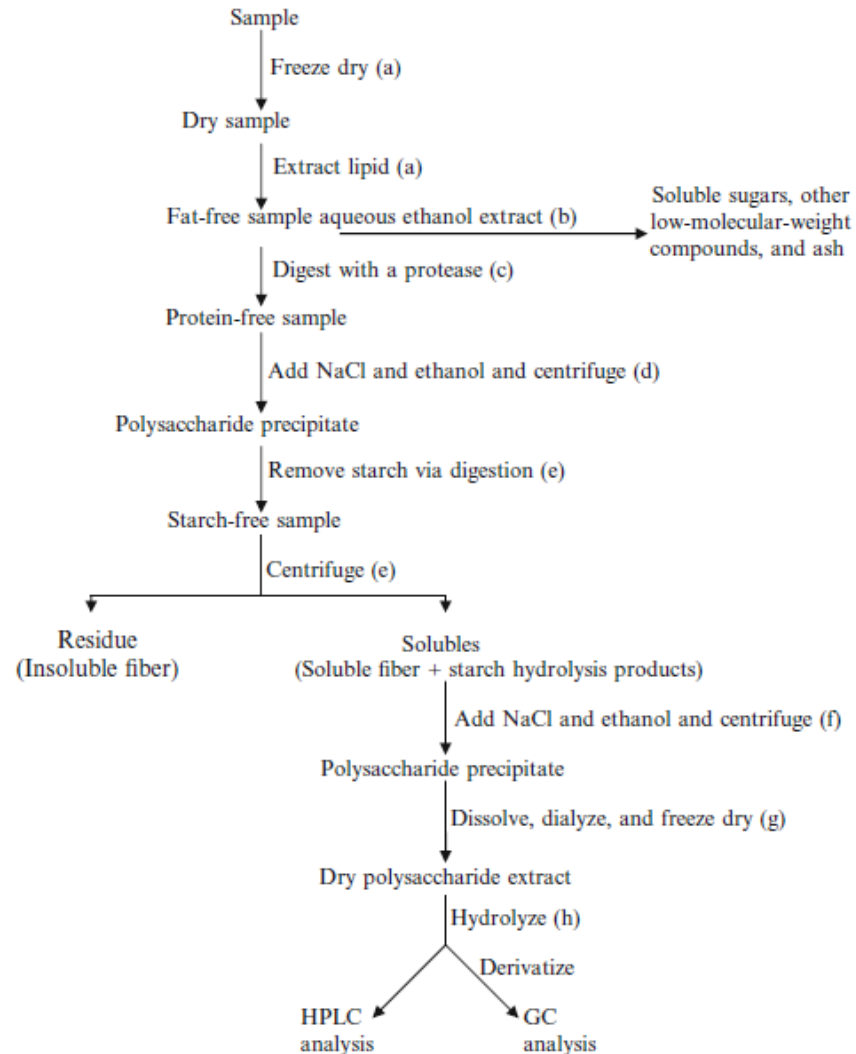
0:02 / 9:22



D-Glucose Assay Kit (GOPOD Format) K-GLUC

<https://www.youtube.com/watch?v=fMbpI6xbNN0>

# Gums (Κόμμεα) Υδροκολλοειδή





## Official Methods of Analysis for Dietary Fiber

<i>AOAC Method No. (5)</i>	<i>AACC Method No. (80)</i>	<i>Description of Method and Measured Substance</i>
994.13	32-25.01	Total dietary fiber determined as neutral sugar and uronic acid monomer units and Klason lignin by a gas chromatographic–spectrophotometric–gravimetric method
993.21		Nonenzymic-gravimetric method for total dietary fiber applicable to determination of >10% TDF in foods and food products with <2% starch
985.29	32-05.01	Enzymic-gravimetric method for total dietary fiber in cereal grains and cereal grain-based products
991.42	32-06.01	A rapid gravimetric method for total dietary fiber
993.19		Enzymic-gravimetric method for insoluble dietary fiber in vegetables, fruits, and cereal grains
991.43	32-07.01	Enzymic-gravimetric method for soluble dietary fiber
		Enzymic-gravimetric method for total, soluble, and insoluble dietary fiber in grain and cereal products, processed foods, fruits, and vegetables
2002.02	32-40.01	Enzymic method for RS2 and RS3 in products and plant materials
	32-21.01	Enzymic-gravimetric method for insoluble and soluble dietary fiber in oats and oat products
	32-32.01	Enzymic-spectrophotometric method for total fructan (inulin and fructooligosaccharides) in foods
993.03		Enzymic-spectrophotometric method for fructan (inulin) in foods (not applicable to fructooligosaccharides)
997.08	32-31.01	Anion-exchange chromatographic method for fructan in foods and food products applicable to the determination of added inulin in processed foods
2000.11	32-28.01	Anion-exchange chromatographic method for polydextrose in foods
	32-22.01	Enzymic method for $\beta$ -glucan in oat fractions and unsweetened oat cereals
	32-23.01	Rapid enzymic procedure for $\beta$ -glucan content of barley and oats
2001.03	32-41.01	Enzymic-gravimetric and liquid chromatographic method for dietary fiber containing added resistant maltodextrin
2001.02	32-33.01	Anion-exchange chromatographic method for <i>trans</i> -galactooligosaccharides (TGOS) applicable to added TGOS in selected food products

**10-5**  
table**Total, Soluble, and Insoluble Dietary Fiber  
in Foods as Determined by AOAC Method  
991.43<sup>a</sup>**

<i>Food</i>	<i>Soluble<sup>b</sup></i>	<i>Insoluble<sup>b</sup></i>	<i>Total<sup>b</sup></i>
Barley	5.02	7.05	12.14
High-fiber cereal	2.78	30.52	33.30
Oat bran	7.17	9.73	16.90
Soy bran	6.90	60.53	67.56
Apricots	0.53	0.59	1.12
Prunes	5.07	4.17	9.37
Raisins	0.73	2.37	3.03
Carrots	1.10	2.81	3.92
Green beans	1.02	2.01	3.03
Parsley	0.64	2.37	3.01

<sup>a</sup>Adapted from *Official Methods of Analysis*, 18th edn. Copyright 2005 by AOAC International.

<sup>b</sup>Grams of fiber per 100 g of food on a fresh weight basis.



# TOTAL DIETARY FIBER ASSAY PROCEDURE

(AOAC Method 991.43 & AACC Method 32-07.01)

(100/200 Assays per Kit)

K-TDFR-100A/K-TDFR-200A

0:04 / 21:12



Total Dietary Fiber Video Method (AOAC Method 991.43/AACC method 32-07.01) with K-TDFR